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009282

D206-642-213
Job Sheet 192247



Part No: D206-642-213

Job Qty: 1 pcs

Part Name: Skidtube LH, High Gear, Thru-Bolt, Std Wearplates (2" Bolt Spacing on Aft Saddle)



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/20/19

Job Tracking No:

Due Date: 4/10/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV Q SHEET 27 IPP Rev:K 05.07.14 ECN 847 & 901; Add Tow Ring and GHW Kit KJ/CP/JLM IPP Rev:L 07-12-04 ECN 1080p DD verified by: IPP rev M 10.02.02 per IIN rev M EC verified by: JLM IPP REV:N 11.11.17 PER IIN REVO DD VERF;EC IPP Rev:O 12.11.21 ECN12-679 DD verf:JLM IPP Rev:P 14.04.24 ECN14-520 DD verf:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		APR 16 2019 Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	4/10/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
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							Packaging 1 - 19		
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							Packaging 1 - 21		
							Packaging 1 - 22		
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							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		



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Container No: S174886



Part: D206-642-213

Job No: 192247

Serial No/Batch: S174886

Revision: Q

Inspector:

Exp Date:

Instructions: FAA STC SA00475SE 18/10/17, TC STC SH98-

					Packaging 1 - 30	
					Packaging 1 - 31	
					Packaging 1 - 32	
					Packaging 1 - 33	
					Packaging 1 - 34	
					Packaging 1 - 35	
					Packaging 1 - 36	
120	QC 4	1 pcs	4/10/19	0.00 0.00	QC 4 - 28	
					QC 4 - 58	
					QC 4 - 69	DAS 69 9-89
					QC 4 - 9	
					QC 4 - 46	DAS 69 9-89
130	Packaging 3-1 - Stock - B4B	1 pcs	4/10/19	0.00 0.00	Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	APR 26 2019
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	APR 26 2019
135	DC - 1 - B4B	1 pcs	4/10/19	0.00 0.00	DC - 1 - B4B	DAS 21 9-89
					DC - 2 - B4B	
140	QC 21 - FG	1 pcs	4/10/19	0.00 0.00	QC 21 - FG - 21	DAS 21 9-89
					QC 21 - FG - 70	
					QC 21 - SA - 53	DAS 21 9-89 APR 26 2019

Part Op 110 - (Pick Kit)

Descriptions: 120 - (QC4- 100% Inspect kits for completeness)

130 - Identify and pack for shipping as per PPPD206-642-213 Location :

135 - (Document Control) Photocopy bluefile & type labels per PPP206-642-213 CHG008

140 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
AN3-41A	Bolt	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5133784
AN4-6A	Bolt	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5134758
AN4C5A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5052496
AN5-11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5144846
AN5-32A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5058983-3
AN5-7A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	74123355
AN6-44A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	74123265-2
D206-642-241	Replacement Skidtube, High Gear with Standard Wearplates Fits LH or RH	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5169126
D206-651-041	206 A/B Ground Handling Wheel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5165765
D2652	Bushing	16 pcs (16 ea)	110-Packaging 1 - Pick Kit	5148412
D2665-1	Saddle, LH Fwd Aft Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167462
D2666-1	Saddle, LH, Fwd, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5167963
D2667-1	Saddle, LH, Aft, Out	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5166732
D2668-1	Saddle, LH, Aft, In	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	F108840
D2712	Set Screw	5 pcs (5 ea)	110-Packaging 1 - Pick Kit	5059551
D2884	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5101436
D2885	Saddle Spacer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5174203
D3413-1	O-Ring	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5114083
MS21042L3	Nut	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5157462
MS21042L4	Nut	12 Ea (12 ea)	110-Packaging 1 - Pick Kit	5166694
MS21042L5	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5149145
MS21042L6	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5152847
NAS1149C0463R Washer		1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5124667
NAS1149D0363J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5152662
NAS1149D0463J Washer		24 Ea (24 ea)	110-Packaging 1 - Pick Kit	5158585
NAS1149D0563J Washer		8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5167648
NAS1149D0663J Washer		4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5093765

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	AN3-41A	8	179	0
	AN4-6A	12	1,082	0
	AN4C5A	1	32	0
	AN5-11A	4	175	0
	AN5-32A	2	385	0
	AN5-7A	4	3,153	0
	AN6-44A	2	113	0
	D206-642-241	1	4	0
	D206-651-041	1	3	0
	D2652	16	521	0
	D2665-1	1	4	0
	D2666-1	1	3	0
	D2667-1	1	2	0
	D2668-1	1	4	0
	D2712	5	523	0
	D2884	2	33	0
	D2885	2	18	0
	D3413-1	1	32	0
	MS21042L3	8	3,511	0
	MS21042L4	12	4,096	0
	MS21042L5	2	711	0
	MS21042L6	2	292	0
	NAS1149C0463R	1	367	0
	NAS1149D0363J	8	1,803	0
	NAS1149D0463J	24	6,472	0
	NAS1149D0563J	8	1,487	0
	NAS1149D0663J	4	794	0

Part Specifications

Specifications could not be found.

Plex 3/20/19 9:04 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date : _____	Sequence #: _____	QTY Affected : _____		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					